

# **Can we fix it? RE/manufacturing Lab**

Update Semester 1 2023/2024



#### **Societal Challenges**



#### Research



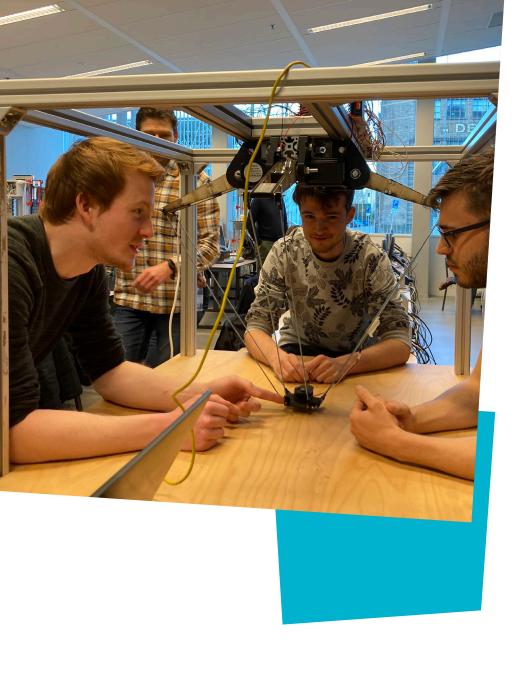


Education

Professional Practice



- Climate: energy & materials transition
- Future of Work(shopfloor, process & employee)
- Digitization (SMEs)



### **Can We Fix It? Lessons From a Learning Factory**

#### **Problems for Manufacturing Companies**

**Right to Repair** -> keep spares on stock for longer period, also spares that are hard to come by

**Repair Index** (quality repair documentation, disassemblability, availability and cost of spares, software support)

**Extended Producer Responsibility** (include eco-cost in your price, take responsibility for end-of-life)

Questions about **Product-as-a-Service** propositions

#### Research Group Smart Sustainable Manufacturing





Multi-disciplinary group (mechanical, industrial, industrial design engineering, mechatronics, applied mathematics, IT); mixed scientific/professional background and ~24 students per semester

Research Group Smart Sustainable Manufacturing **Goal for September 2024** 6-Smart Disassembly Storage nufacturing LAB Station 5-Tray Picker 9-Smart **Transport** 3-Assembly Station Integration – Smart **Factory** 1-Intake & 10-AMR **Diagnostics** 4-Assisted 8-Spare Part Rotterdamseweg 137, (Dis)Assembly Milling Delft j.m.g.coenen@hhs.nl 7-Recycling Unit



## Cost-efficient disassembly Understanding needed:

- How disassemblability of products differs for manual vs. automatic processes;
- Feasibility of realizing economic value by smart disassembly;
- Impact on Design-for-Disassembly Guidelines?









a. Start

b. Remove cover

c. Remove battery

d. Remove 'bumper'

e. Remove screen



- 2. Battery
- 3. Bumper
- 4. Screen
- 5. Speaker
- 6. Camera
- 7. Tray





f. Remove speaker



g. Remove camera

#### **Results Feb 2024**



#### **Watch the videos**

- Disassembly Station 1.0
- <u>Disassembly Station 2.0</u>
- Disassembly Station 3.0 [new!]
- Pick & Place Station Work-in-Progress
- Led Grid Checker
- Digital Shadow
- Supply Robot Fischer Factory [new!]
- Operator Assistance for Assembly 1.0
- Tag Tester [new!]
- Assembly Hub [new!]



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